

Si-1300-7

Fully Electric Injection Molding Machine, Si-7 Series Product Information

Specifications

Item			Si-1300-7	
Injection	Screw diameter	mm	110	120
	Injection stroke	mm	500	550
	Theoretical injection capacity	cm ³	4751	6220
	Injection unit	—	N1100F	
	Max. injection speed	mm / s	150	
	Injection rate	cm ³ / s	1425	1696
	Max. injection pressure	MPa	177	148
	Max. injection holding pressure	MPa	155	130
Mold clamping	Clamping force	kN	12740	
	Tie bar clearance (H×V)	mm	1400 x 1400	